

Praxair™ Material Safety Data Sheet

1. Chemical Product and Company Identification

Product Name: Nitrogen, Compressed (MSDS No. P-4631-E)	Trade Name: Nitrogen
Chemical Name: Nitrogen	Synonyms: Not applicable
Formula: N ₂	Chemical Family: Considered as an inert gas.
Telephone:	Company Name: Praxair, Inc. 39 Old Ridgebury Road Danbury CT 06810-5113
Emergencies: 1-800-645-4633* CHEMTREC 1-800-424-9300* Routine: 1-800-PRAXAIR	

**Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information contact your supplier, Praxair sales representative, or call 1-800-PRAXAIR (1-800-772-9247)*

2. Composition / Information on Ingredients

For custom mixtures of this product request a Material Safety Data Sheet for each component. See Section 16 for important information about mixtures.

INGREDIENT NAME	CAS NUMBER	PERCENTAGE	OSHA PEL	ACGIH TLV-TWA
Nitrogen	7727-37-9	>99%	None currently established	Simple asphyxiant

**The symbol ">" means "greater than"*

3. Hazards Identification

EMERGENCY OVERVIEW

**CAUTION! High-pressure gas.
Can cause rapid suffocation.
May cause dizziness and drowsiness.
Self-contained breathing apparatus may
be required by rescue workers.
Odor: None**

THRESHOLD LIMIT VALUE: Simple asphyxiant (ACGIH 1997)

EFFECTS OF A SINGLE (ACUTE) OVEREXPOSURE:

INHALATION—Asphyxiant. Effects are due to lack of oxygen. Moderate concentrations may cause headache, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.

SKIN CONTACT—No harm expected.

SWALLOWING—This product is a gas at normal temperature and pressure.

EYE CONTACT—No harm expected.

EFFECTS OF REPEATED (CHRONIC) OVEREXPOSURE: No harm expected.

OTHER EFFECTS OF OVEREXPOSURE: Nitrogen is an asphyxiant. Lack of oxygen can kill.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE: The toxicology and the physical and chemical properties of nitrogen suggest that overexposure is unlikely to aggravate existing medical conditions.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION: None known.

CARCINOGENICITY: Nitrogen is not listed by NTP, OSHA, or IARC.

4. First Aid Measures

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Call a physician.

SKIN CONTACT: Flush with water.

SWALLOWING: This product is a gas at normal temperature and pressure.

EYE CONTACT: Flush eyes with warm water. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly.

NOTES TO PHYSICIAN: *There is no specific antidote. This product is nearly inert. Treatment of over-exposure should be directed at the control of symptoms and the clinical condition. Refer to section 16.*

5. Fire Fighting Measures

FLASH POINT (test method)	Not applicable	AUTOIGNITION TEMPERATURE	Not applicable
FLAMMABLE LIMITS IN AIR, % by volume	LOWER	Not applicable	UPPER Not applicable

EXTINGUISHING MEDIA: Nitrogen cannot catch fire. Use media appropriate for surrounding fire.

SPECIAL FIRE FIGHTING PROCEDURES:

CAUTION! High-pressure gas. Evacuate all personnel from danger area. Immediately deluge cylinders with water from maximum distance until cool, then move them away from fire area if without risk. Self-contained breathing apparatus may be required by rescue workers. On-site fire brigades must comply with OSHA 29 CFR 1910.156.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Nitrogen cannot catch fire. Heat of fire can build pressure in cylinder and cause it to rupture. No part of cylinder should be subjected to a temperature

higher than 125°F (52°C). Nitrogen cylinders are equipped with a pressure relief device (Exceptions may exist where authorized by DOT.)

HAZARDOUS COMBUSTION PRODUCTS: None known

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

CAUTION! High-pressure gas. Immediately evacuate all personnel from danger area. Nitrogen is an asphyxiant. Lack of oxygen can kill. Use self-contained breathing apparatus where needed. Shut off flow if you can do so without risk. Ventilate area or move cylinder to a well-ventilated area. Test for sufficient oxygen, especially in confined spaces, before allowing reentry.

WASTE DISPOSAL METHOD: Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. If necessary, call your local supplier for assistance.

7. Handling and Storage

PRECAUTIONS TO BE TAKEN IN STORAGE: Store and use with adequate ventilation. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 125°F (52°C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

PRECAUTIONS TO BE TAKEN IN HANDLING: Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier. For other precautions in using nitrogen, see section 16.

For additional information on storage and handling, refer to Compressed Gas Association (CGA) pamphlet P-1, "Safe Handling of Compressed Gases in Containers," available from the CGA. Refer to section 16 for the address and phone number along with a list of other available publications.

8. Exposure Controls/Personal Protection

VENTILATION/ENGINEERING CONTROLS:

LOCAL EXHAUST—Use a local exhaust system, if necessary, to prevent oxygen deficiency.

MECHANICAL (general)—General exhaust ventilation may be acceptable if it can maintain an adequate supply of air.

SPECIAL—None

OTHER—None

RESPIRATORY PROTECTION: None required under normal use. However, air supplied respirators are required while working in confined spaces with this product. Respiratory protection must conform to OSHA rules as specified in 29 CFR 1910.134.

SKIN PROTECTION: Wear work gloves when handling cylinders.

EYE PROTECTION: Wear safety glasses when handling cylinders

OTHER PROTECTIVE EQUIPMENT: Metatarsal shoes for cylinder handling. Select in accordance with OSHA 29 CFR 1910.132 and 1910.133. Regardless of protective equipment, never touch live electrical parts.

9. Physical and Chemical Properties

MOLECULAR WEIGHT: 28.01	EXPANSION RATIO: Not applicable
SPECIFIC GRAVITY (air=1): At 70°F (21.1°C) and 1 atm 0.967	SOLUBILITY IN WATER. % by wt., vol/vol at 32°F (0°C). 0.023
GAS DENSITY: At 70°F (21.1°C) and 1 atm 0.072 lbs/ft ³ (1.153 kg/m ³)	VAPOR PRESSURE: AT 68°F (20°C): Not applicable
PERCENT VOLATILES BY VOLUME: 100	EVAPORATION RATE (Butyl Acetate=1): Gas, not applicable
BOILING POINT (1 atm): -320.4°F (-195.8°C)	pH: Not applicable
MELTING POINT (1 atm): -345.8°F (-209.9°C)	
APPEARANCE, ODOR, AND STATE: Colorless, odorless, tasteless gas at normal temperature and pressure	

10. Stability and Reactivity

STABILITY:	Unstable		Stable	X
INCOMPATIBILITY (materials to avoid): None currently known. Nitrogen is chemically inert.				
HAZARDOUS DECOMPOSITION PRODUCTS: None				
HAZARDOUS POLYMERIZATION:	May Occur		Will Not Occur	X

CONDITIONS TO AVOID: Under certain conditions, nitrogen can react violently with lithium, neodymium, titanium, and magnesium to form nitrides. At high temperature it can also combine with oxygen and hydrogen.

11. Toxicological Information

Nitrogen is a simple asphyxiant.

12. Ecological Information

No adverse ecological effects expected. Nitrogen does not contain any Class I or Class II ozone-depleting chemicals. Nitrogen is not listed as a marine pollutant by DOT.

13. Disposal Considerations

WASTE DISPOSAL METHOD: Do not attempt to dispose of residual or unused quantities. Return

cylinder to supplier. For emergency disposal, secure cylinder in a well-ventilated area or outdoors, then slowly discharge gas to the atmosphere.

14. Transport Information

DOT/IMO SHIPPING NAME: Nitrogen, compressed	HAZARD CLASS: 2.2
IDENTIFICATION NUMBER: UN 1066	PRODUCT RQ: Not applicable
SHIPPING LABEL(s): NONFLAMMABLE GAS	PLACARD (When required): NONFLAMMABLE GAS

SPECIAL SHIPPING INFORMATION: Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

Shipment of compressed gas cylinders that have been filled without the owner's consent is a violation of federal law [49 CFR 173.301(b)].

15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, state, and local regulations.

U.S. FEDERAL REGULATIONS:

EPA (Environmental Protection Agency)

CERCLA: Comprehensive Environmental Response, Compensation and Liability Act of 1980 (40 CFR Parts 117 and 302):

Reportable Quantity (RQ): None

SARA: Superfund Amendment and Reauthorization Act:

- **SECTIONS 302/304:** Require emergency planning based on Threshold Planning Quantity (TPQ) and release reporting based on Reportable Quantities (RQ) of extremely hazardous substances (40 CFR Part 355):

Threshold Planning Quantity (TPQ): None.

Extremely Hazardous Substances (40 CFR 355): None.

- **SECTIONS 311/312:** Require submission of Material Safety Data Sheets (MSDSs) and chemical inventory reporting with identification of EPA hazard categories. The hazard categories for this products are as follows:

IMMEDIATE: No
DELAYED: No

PRESSURE: Yes
REACTIVITY: No
FIRE: No

- **SECTION 313:** Requires submission of annual reports of release of toxic chemicals that appear in 40 CFR Part 372.

Nitrogen does not require reporting under Section 313.

40 CFR 68: Risk Management Program for Chemical Accidental Release Prevention
Requires development and implementation of risk management programs at facilities that manufacture, use, store, or otherwise handle regulated substances in quantities that exceed specified thresholds.

Nitrogen is not listed as a regulated substance.

TSCA: Toxic Substances Control Act: Nitrogen is listed on the TSCA inventory.

OSHA (OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION):

29 CFR 1910.119 : Process Safety Management of Highly Hazardous Chemicals. Requires facilities to develop a process safety management program based on Threshold Quantities (TQ) of highly hazardous chemicals

Nitrogen is not listed in Appendix A as a highly hazardous chemical.

STATE REGULATIONS:

CALIFORNIA: This product is not listed by California under the Safe Drinking Water Toxic Enforcement Act of 1986 (Proposition 65)

PENNSYLVANIA: This product is subject to the Pennsylvania Worker and Community Right-To-Know Act (35 P.S. Sections 7301-7320).

16. Other Information

Be sure to read and understand all labels and instructions supplied with all containers of this product.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE: *High-pressure gas.* Use piping and equipment adequately designed to withstand pressures to be encountered. Never work on a pressurized system. *Gas can cause rapid suffocation due to oxygen deficiency.* Store and use with adequate ventilation. Close valve after each use; keep closed even when empty. *Prevent reverse flow.* Reverse flow into cylinder may cause rupture. Use a check valve or other protective device in any line or piping from the cylinder. *Never work on a pressurized system. If there is a leak, close the cylinder valve.* Blow the system down in a safe and environmentally sound manner in compliance with all federal, state and local laws; then repair the leak *Never ground a compressed gas cylinder or allow it to become part of an electrical circuit.*

MIXTURES: When you mix two or more gases or liquefied gases, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist, or other trained person when you evaluate the end product.

HAZARD RATING SYSTEMS:**NFPA RATINGS:**

HEALTH = 0

FLAMMABILITY = 0

REACTIVITY = 0

SPECIAL SA (CGA recommends this rating to designate Simple Asphyxiant.)

HMIS RATINGS:

HEALTH = 0

FLAMMABILITY = 0

REACTIVITY = 0

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED	0-3000 psig	CGA-580
	3001-5500 psig	CGA-680
	5001-7500 psig	CGA-677
PIN-INDEXED YOKE:	0-3000 psig	CGA-960 (Medical Use)
ULTRA-HIGH-INTEGRITY CONNECTION:	0-3000 psig	CGA-718

Use the proper CGA connections. **DO NOT USE ADAPTERS.**

Ask your supplier about free Praxair safety literature as referenced on the label for this product; you may also obtain copies by calling 1-800-PRAXAIR. Further information about nitrogen can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 1725 Jefferson Davis Highway, Arlington, VA 22202-4102, Telephone (703) 412-0900

- G-10.1 *Commodity Specification for Nitrogen*
- P-1 *Safe Handling of Compressed Gases in Containers*
- P-9 *Inert Gases— Argon, Nitrogen, and Helium*
- P-14 *Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres*
- SB-2 *Oxygen-Deficient Atmospheres*
- AV-1 *Safe Handling and Storage of Compressed Gases*
- V-1 *Compressed Gas Cylinder Valve Inlet and Outlet Connections*
Handbook of Compressed Gases, Third Edition

Praxair asks users of this product to study this Material Safety Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents and contractors of the information on this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

